RENOIL™ LOW VOLATILITY MINERAL OILS



CUSTOMER BENEFITS

These highly refined paraffinic mineral oils are distinguished by their high molecular weight and associated carbon number range. Extremely low volatility and excellent low temperature properties are an exceptional combination. High viscosity without use of thickeners like polyisobutylene (PIB) is also a significant benefit.

FEATURES

Renoil Low Volatility Mineral Oils are low color, odorless and tasteless mixtures of high molecular weight saturated hydrocarbons. Viscosity ranges extend typical clear mineral oils to 1000-1500 SUS @ 100F.

These nearly chemically inert oils are virtually free of nitrogen, sulfur, oxygen and aromatic hydrocarbons. They are clear and bright and free of solids and water.

APPLICATIONS

- Low fogging process oil extenders for TPEs, TPVs and EPDM
- Heat transfer oils
- Grease components
- · Compressor oils
- Wind turbine oils
- High and low temperature lubricants
- Incidental food contact applications

Renoil Low Volatility Mineral Oils:

- have low volatility at elevated temperatures and a high flash point
- are highly viscous without the need for thickeners like PIB
- have a high MW and carbon number for food contact applications
- · are highly refined with excellent color stability
- have extremely low temperature fluidity and arctic performance
- meet requirements for Technical White Oil FDA 21CFR178.3620(b)

RENOIL™ LOW VOLATILITY MINERAL OILS — CONTINUED



TEST DATA

Low Volatility Mineral Oils

| Typical Properties | Methods | Renoil 1000-LV | Renoil 1500-LV |
|----------------------|------------|----------------|----------------|
| Gravity API | ASTM D1298 | 31.2 | 29.8 |
| Specific Gravity | ASTM D1298 | 0.8699 | 0.8772 |
| Viscosity cSt @ 40C | ASTM D445 | 201.5 | 281 |
| Viscosity cSt @ 100C | ASTM D445 | 18.6 | 24.1 |
| Viscosity SUS @ 100F | ASTM D445 | 1060 | 1483 |
| Flash Point F (C) | ASTM D92 | 532(278) | 543(284) |
| Pour Point F (C) | ASTM D5950 | -4(-20) | -27(-33) |
| Color Saybolt | ASTM D156 | +28 | +26 |
| Molecular Weight | ASTM D2502 | 627 | 680 |
| Carbon Number | ASTM D2140 | C45 | C48 |
| 21CFR178.3620 (b) | FDA | Pass | Pass |